



Model: HCS9000B-EV (Single Zone)



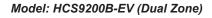
The Most Dependable Hot Bonders in the Composite Repair Industry!

This line of HEATCON<sup>®</sup> Composite Repair Systems has a built-in vacuum system to allow easier mobility to the repair site and eliminates the need for a alternative air source.

The primary system application is composite and metal bond repairs, by heating and curing prepregs, resins or adhesives.

Manufacturing applications include secondary bonding processes normally accomplished with autoclaves or ovens. Hot bonders are also useful in R&D projects for materials and processes.









## HEATCON COMPOSITE SYSTEMS



### HCS9000B-EV (Single Zone)

Weight - Only 29lbs (13.2kg)

*Dimensions* - 21.75in x 14.25in x 6.5in (55.25cm x 36.2cm x 16.5cm)

## HCS9200B-EV (Dual Zone)

Weight - Only 38lbs (17.4kg) (Vacuum Pump located in Lid Assembly)

Dimensions - 21.75in x 14.25in x 6.5in

(55.25cm x 36.2cm x 16.5cm)



#### Accessories Included:

Air Filter

Software

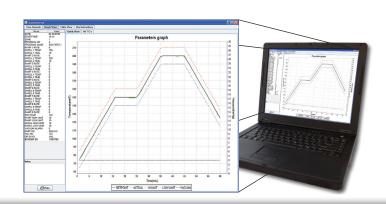
USB Drive

 Extra Printer Ribbon and Printer Paper

Data Capture Analysis

- Heat Blankets
- Power Cords
- Thermocouples
- Vacuum Hose

Specific accessories are described by quotation



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# **Specifications**

## FEATURES:

High-Resolution, Software Dimmable, and Sunlight readable LCD Screen (5.25in x 6.75in)

(13.33cm x 17.14cm)

Improved Text Entry System with Alphanumeric Keypad

USB Interface for Data Export to USB Storage Device

Rapid Start-up (in as little as 10 seconds)

Over 500 hours of Cure Information (12 Cure Records) Stored for Data Export and Printing

Up to Eight (8) Ramps and Dwells per Program

Automatic Graph Scaling for High Temperature Cures above 500 Degrees

Dynamic Alarm / Control Integration

Select by Hottest, Coldest, Average of All or No. 1 / No. 2 Thermocouple (10 Thermocouple Inputs)

Selectable Metric or English Units

90-264VAC (47-63Hz)

30A Power Output per Zone (Higher amperages available)

Power Failure Auto Recovery

Up to 30 Customizable User Named Cure Profiles

Control / Monitor Toggle for Individual Thermocouples

Enhanced Menu Interface for Easier Navigation

Built in Electric Vacuum Pump - Max. flow is 0.75 cubic ft/min (354 cm<sup>3</sup>/sec) and Max. level is 28+ in Hg (0.967 kgs/cm<sup>2</sup>)

#### **Additional Options:**

- Network capable when connected to an HCS9300NW series controller
- Supports cures up to 2000 degrees F (Type-K bonders only)
- Foreign language menu systems
- Software security lock with password access
- Accessory kits and tool packages
- Customized silicone rubber heat blankets
- Software modifications for special applications
- Multiple Ramp / Soak Capabilities
- Special Hot Bonder/cure process training

The Data Capture and Analysis Software (HCS-DCAS) is a visual graphical program used for cure evaluation and to create / store a history of cure records for maintenance repair organizations.

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